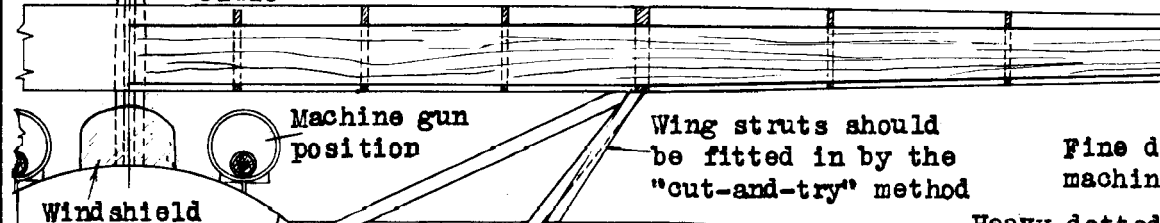
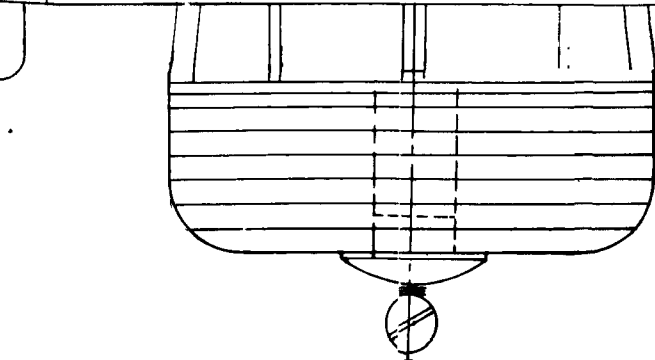
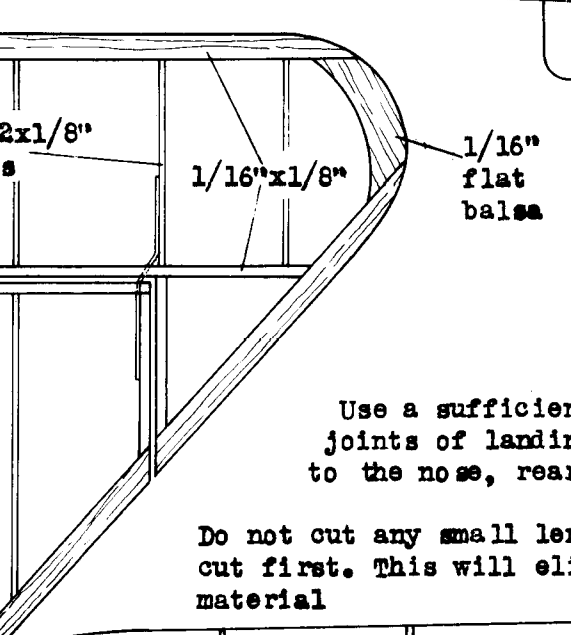
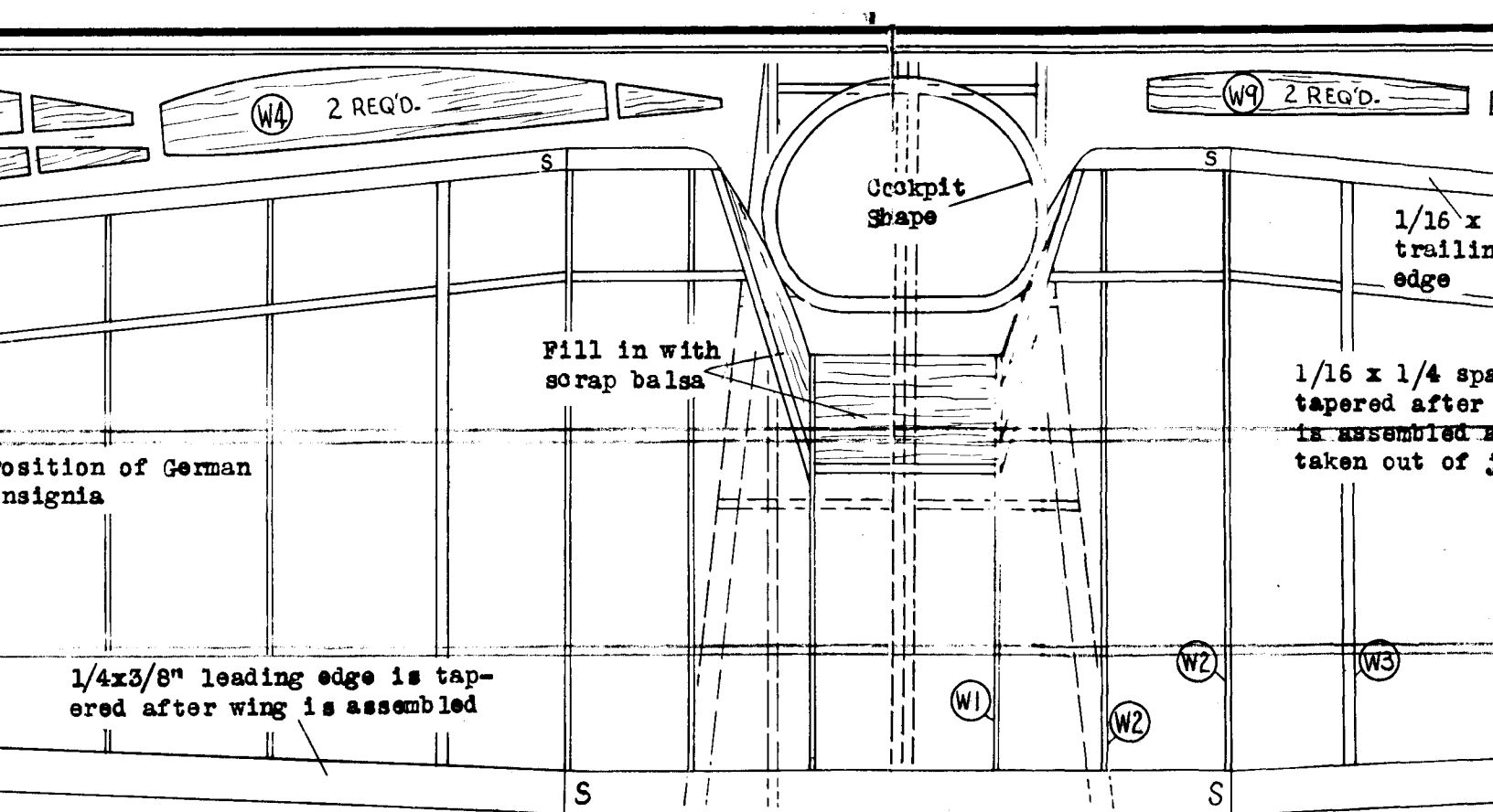


Break your razor blades with cutting or flat nose pliers All balsa patterns and tissue trimming is done with a broken razor blade

Crosshatching in blue color running to cream colored stabilizer.





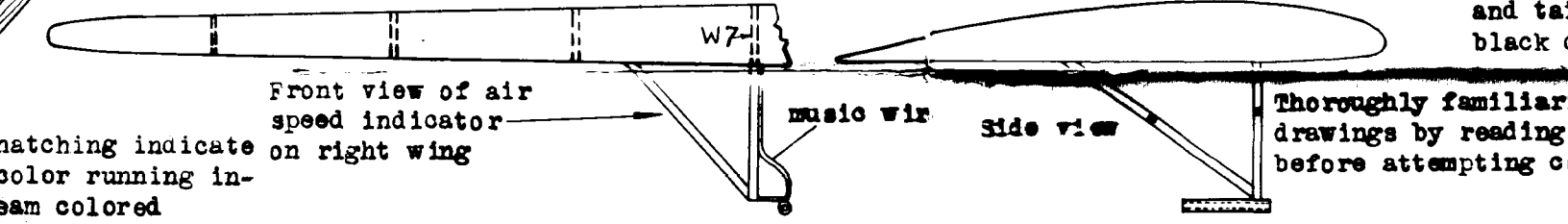
Cleveland-Designed model more authentic than most ever possible, the large precise measurements on these drawings to build scale models from

Use a sufficient quantity of cement on such parts as joints of landing gear struts, wing struts, motor spar to the nose, rear hook to the motor spar, etc.

Do not cut any small lengths of wood until the larger ones have been cut first. This will eliminate the possibility of running short of material

Few dimensions are given as is drawn full size. Of sizes of material where necessary. All are to right on the drawing

Color of struts and tail black



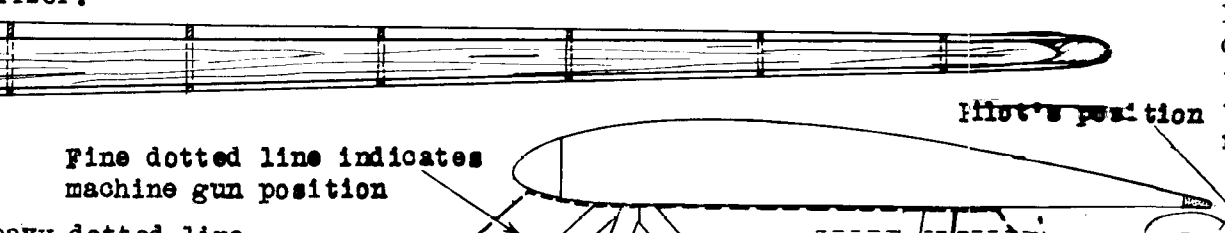
matching indicate on right wing color running in seam colored glizer.

Front view of air speed indicator

music wire

Side view

Thoroughly familiar drawings by reading before attempting c

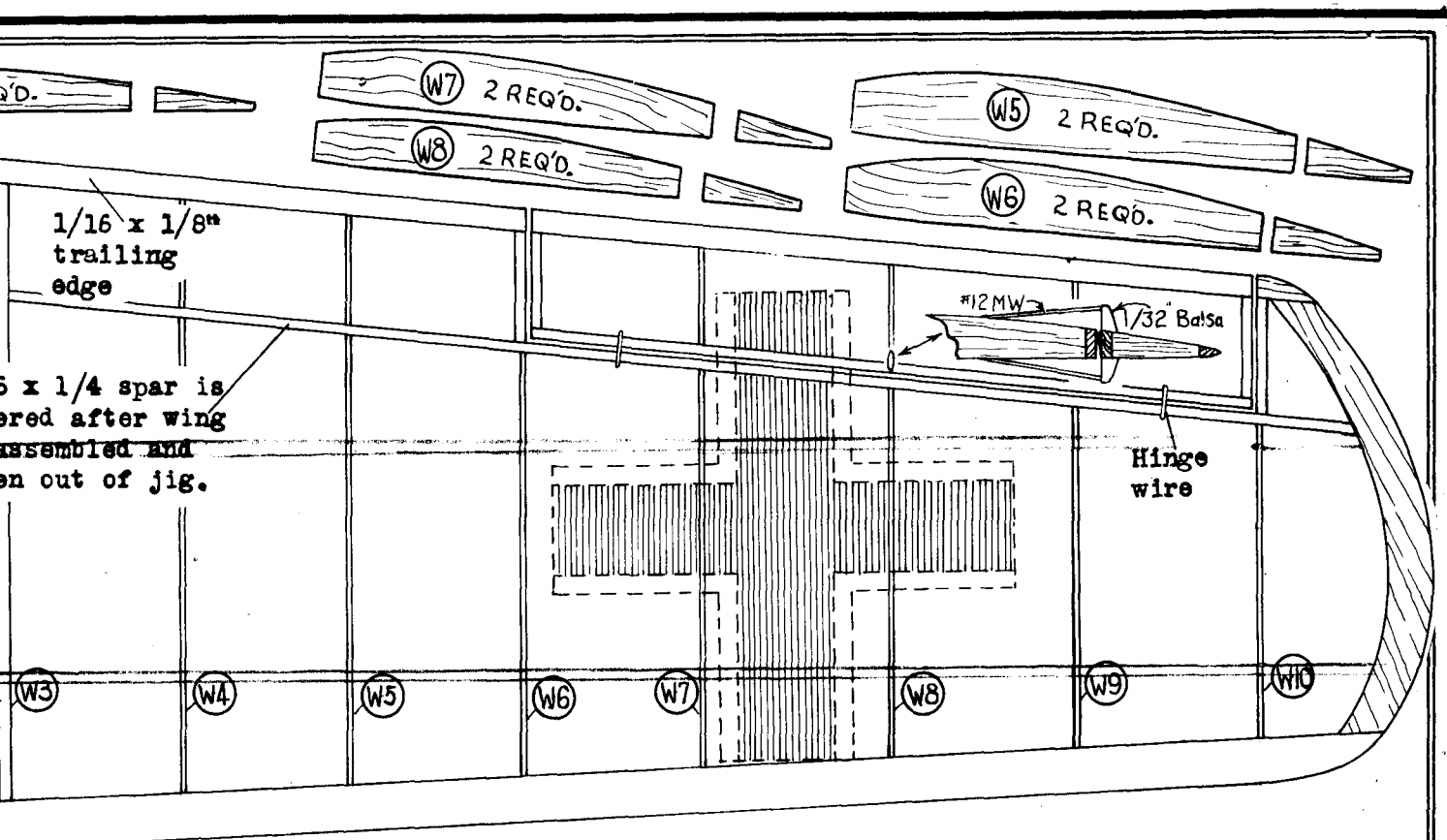


Fine dotted line indicates machine gun position

Pilot's position

Build fuselage in two halves drawing and pins as a "pat" tions and reverse tracing the halves together. Clamp notched 5/16x5/8" long (po'

All fuselage su cockpit are co



igned model drawings will be found
 than most any others for when-
 the large ship is scaled from
 rements on the large ship. Use
 s to build authentic solid 3/4"
 from

ns are given as everything
 l size. Only a comparison
 material with drawing is
 All are to be cut to length
 drawing

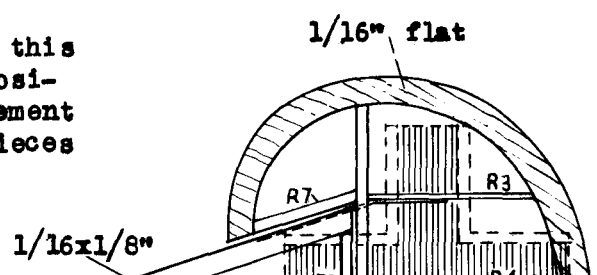


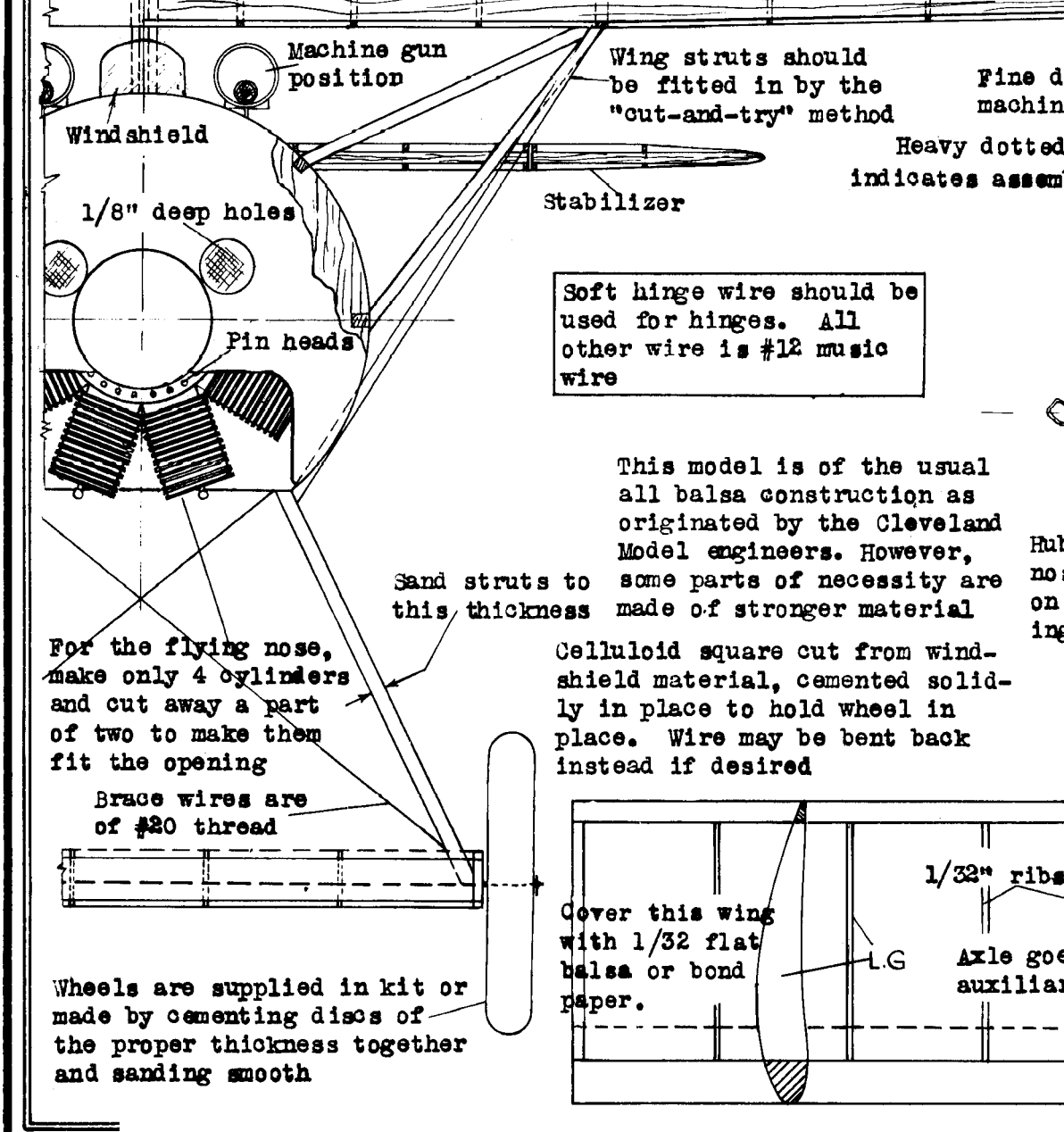
Color the fuselage and
 struts blue, the wings
 and tail cream with
 black details.

y familiarize yourself with the
 by reading notes and instructions
 tempting construction

in two half-shells. The left side is made first, using this
 as a "pattern jig". Trace the outline and bulkhead posi-
 se tracing for making the right side. When complete, cement
 ther. Clamp for doing this may be made of 1/16x3/8x1 pieces
 long (pointed)

fuselage surfaces except
 pit are covered over with





Soft hinge wire should be used for hinges. All other wire is #12 music wire

This model is of the usual all balsa construction as originated by the Cleveland Model engineers. However, some parts of necessity are made of stronger material

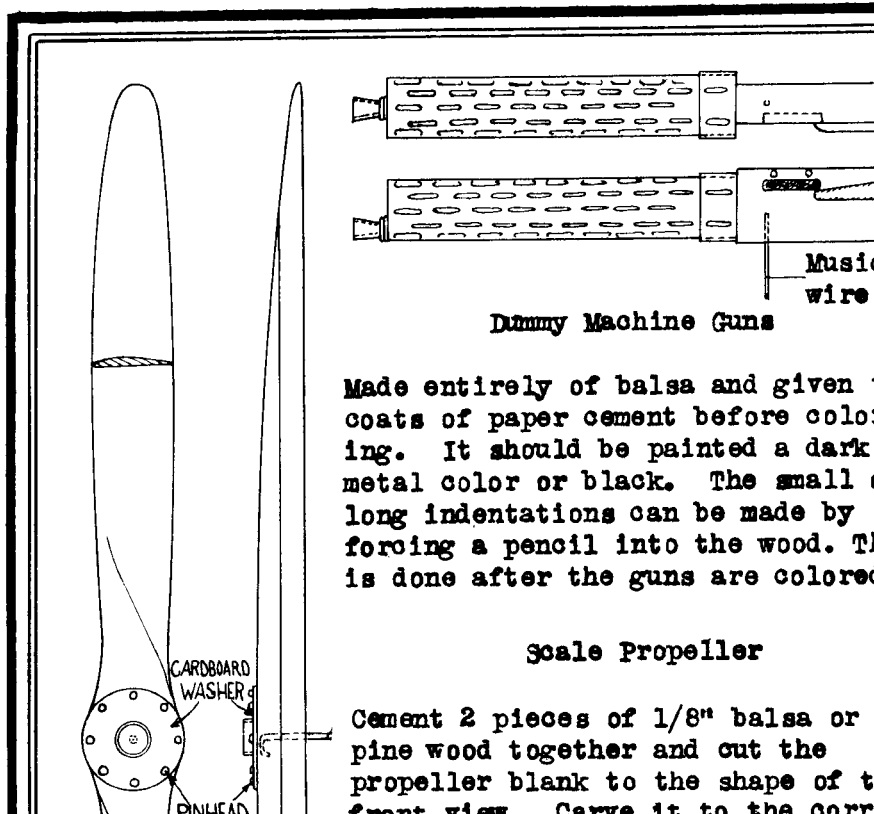
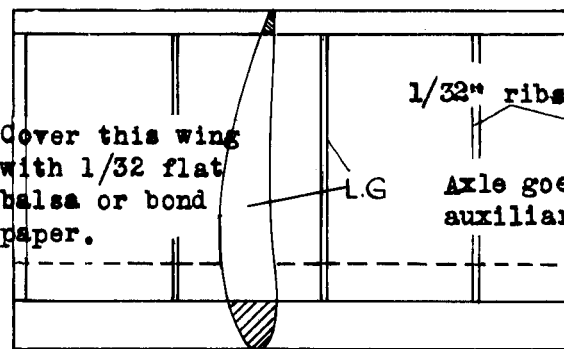
For the flying nose, make only 4 cylinders and cut away a part of two to make them fit the opening

Brace wires are of #20 thread

Wheels are supplied in kit or made by cementing discs of the proper thickness together and sanding smooth

Celluloid square cut from windshield material, cemented solidly in place to hold wheel in place. Wire may be bent back instead if desired

Cover this wing with 1/32 flat balsa or bond paper.



Dummy Machine Guns

Made entirely of balsa and given coats of paper cement before coloring. It should be painted a dark metal color or black. The small long indentations can be made by forcing a pencil into the wood. This is done after the guns are colored

Scale Propeller

Cement 2 pieces of 1/8" balsa or pine wood together and cut the propeller blank to the shape of the front view. Curve it to the curve

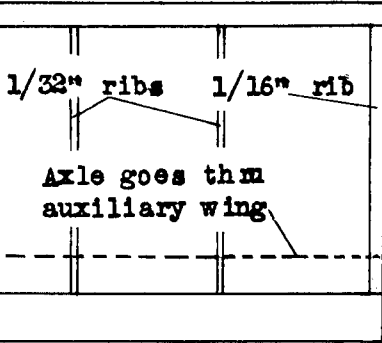
Fine dotted line indicates machine gun position

Heavy dotted line indicates assembly jig

usual in as Cleveland ver, ty are erial wind-solid-in back

Hub and nose used on flying model

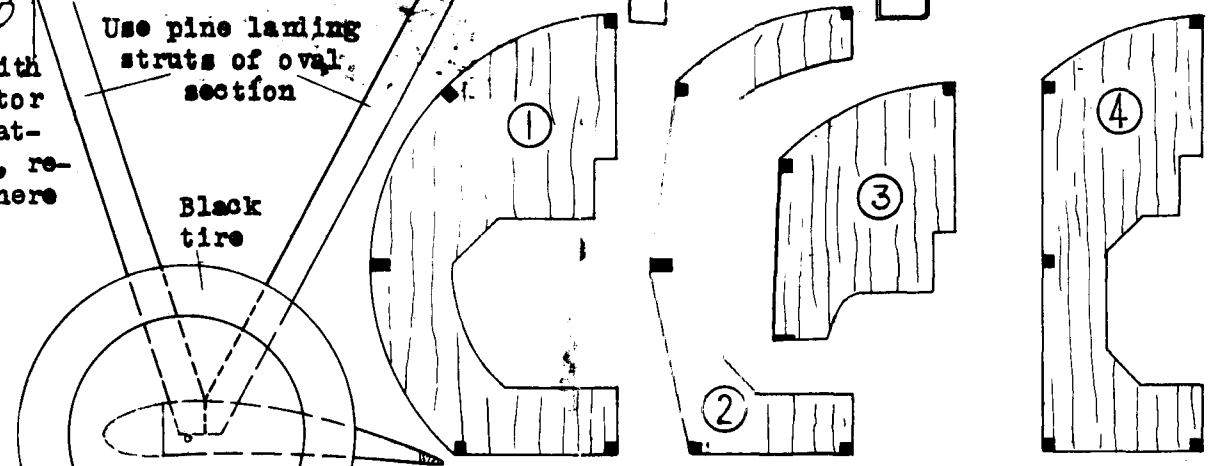
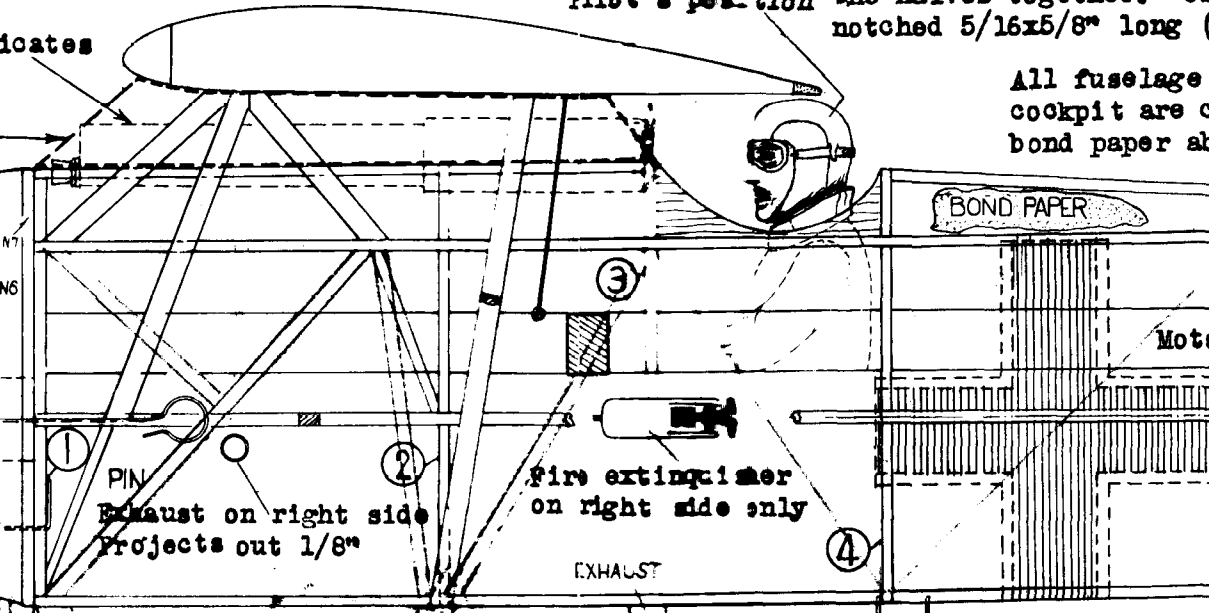
Nose with the motor stick attached, removes here



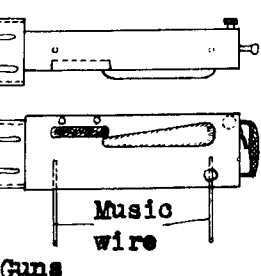
Pilot's position

tions and reverse tracing the halves together. Clamp notched 5/16x5/8" long (po

All fuselage shells cockpit are covered with bond paper above



Cut all the fuselage bulkheads out of 1/16" flat balsa. The halves are of course required. The black squares represent where stringers pass thru so they must be cut out



and given two before color- The small ob- made by the wood. This are colored.

LEATHER BROWN

SILVER RIMS

SHEEP SKIN

LEATHER BROWN

A Realistic Pilot For Your Model

With a sharp knife, cut out a balsa block to the shape of the illustration at left side. Then cut the block to the profile of front view. This done, shape it to outline of front view. Cut all corners off of the block and carve in the features. When all carved, sand off the rough spots. Give it a coat of paper cement and add goggles, moustache (if desired) and details in the flying suit. These can be made of fine cardboard. About 4 times the thickness of newspaper. The coloring is done by tinting China white which is obtainable at artist supply stores at a low price. Tinting may be done with plain water colors. A very fine brush will be needed to paint the eyes, eyebrows, lips, etc.

Method of Attaching Aileron Hinges

Cement a piece of hinge wire to the stationary spar as in Figure 1. Then bend the wire as figures show in rotation from left to right

Fuselage Construction

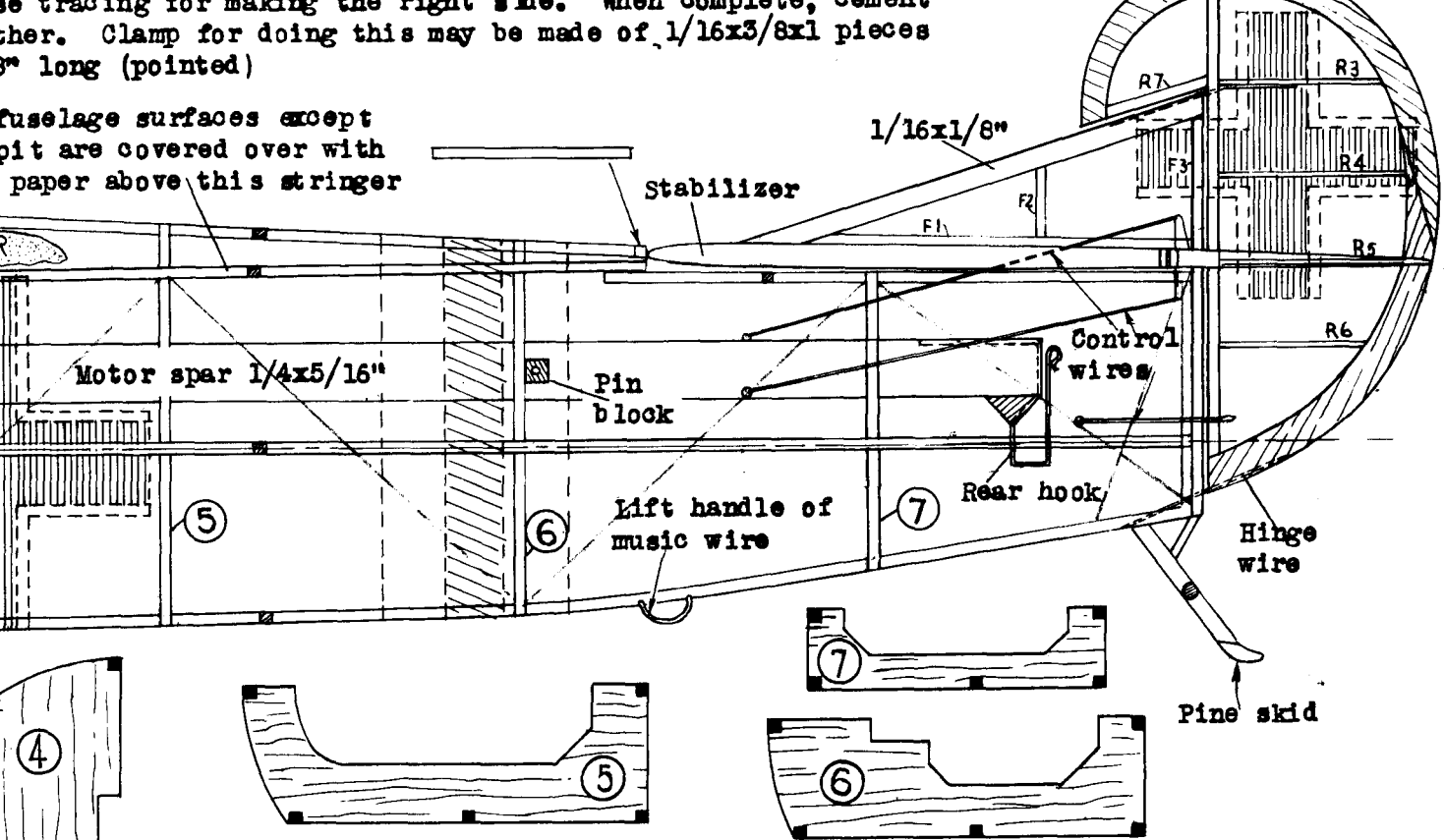
At right there are perspective drawings showing standard fuselage half shell construction. These drawings are shown only to give you an idea of how the shells would look before assembling. The clamp shown is full size and can be of a harder wood than balsa

lter

balsa or cut the shape of the to the correct

...tracing for making the right line. When complete, cement
 ...her. Clamp for doing this may be made of 1/16x3/8x1 pieces
 ... long (pointed)

fuselage surfaces except
 pit are covered over with
 paper above this stringer

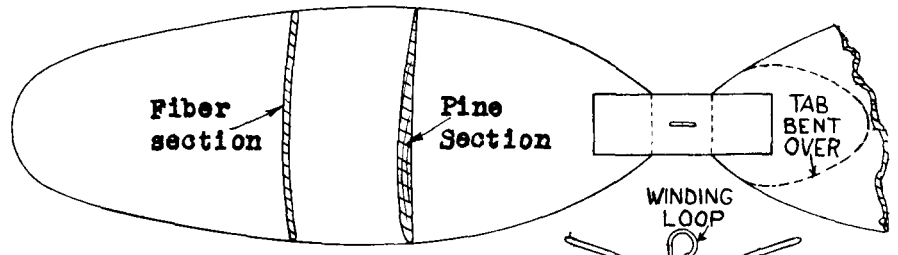
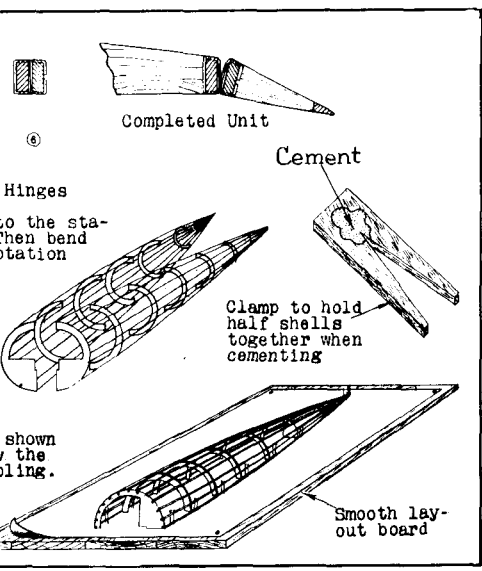


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 DRAWINGS WILL BE SEVERELY PROSECUTED TO THE FULL EXTENT OF THE LAW.

A CLEVELAND DESIGNED 3/4 SCALE FLYING MODEL SF-34
1918 FOKKER D-8
 "OBERURSEL" ENGINE DRAWING IS FULL SIZE

THIS DESIGN INCORPORATES THE EXPERIENCE OF THIS CONCERN AS MODEL ENGINEERS, SINCE 1919

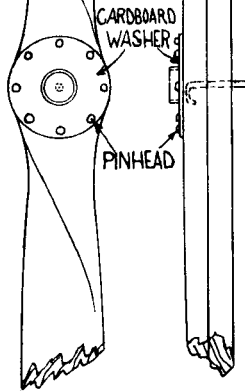
...at balsa. Two
 ...res represent
 ...out



A 7" Flying Type Propeller

If you have a kit you need only to assemble all the propeller parts but otherwise cut out two blades of fiber or pine and insert them into a hardwood hub which is slotted 60 to the line of thrust. The prop shaft is of #14 music wire. It is a good plan to try 7-1/2" and 8" propellers although our model worked best with the 7" size.

a smooth job. Doping may next be done. Now is the time for you to decide what kind of dope job is desired. A dry, well ventilated room of



Cement 2 pieces of 1/8" balsa or pine wood together and cut the propeller blank to the shape of the front view. Carve it to the correct section and sand smoothly. Give two coats of paper cement and color it light brown or better yet, mix a little brown into paper cement and then coat the prop. It will appear as a piece of varnished hardwood.

Constructing the Pokker D-8

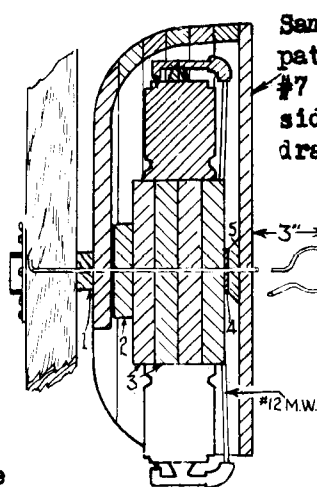
Cut out all the fuselage bulkheads and construct the fuselage. A note above the side view explains the half shell construction. When the fuselage is put together, fill cockpit section between #3 and #4 bulkheads with scrap 1/16" flat balsa. Sand smooth and give two coats of paper cement. Cement the ~~nose pin into bulkhead #1 and cover the turtle-back with bond paper.~~ Insert the pin block onto bulkhead #6. Cement 1/8" flat pieces together to make the nose. Insert the dummy cylinders into the nose and give it two coats of paper cement. Fit the motor spar into the nose and fuselage. Do not forget to make it removable. Cover the remainder of the fuselage with Jap tissue. Make the auxiliary wing that is under the fuselage. Cover it and cement the landing gear struts onto the fuselage and into the auxiliary wing. Cut all the tail patterns out and elevate them over the drawing on 1/32" balsa scraps. Pin the tail spars in place and slip in 1/32x1/8" balsa tail ribs between the curved patterns and tail spars. The ribs are rectangular in shape until the tail is assembled. Then they are streamlined with a sandpaper block. Insert the hinges and cement them on the tail. Cover the tail with Jap tissue and cement it to the rear of the fuselage. Attach the tail skid and cement it solidly. Cut the ribs out of 1/32" flat balsa except W3 which is of 1/16" stock. It is important to cut the outlines of these as accurate as possible if a nice covered wing is desired. Pin the leading edge spar (1/4x3/8") in place. Pin the center spar (1/16x1/4") in place. Another 2 short spars for the ailerons are cut to length and pinned in position. The trailing edge is pinned in place and all the ribs inserted in their relative positions. Cement the joints well and pin the 1/8" flat wing tip patterns in place and cement them well in place. When wing parts are dry, split the spars enough at the tips to elevate the wing tip 1/4" over the layout board. Cement the spars solidly where they were split and when dry take the wing from the drawing. The section at the rear and between ribs #W1 is filled in with scrap 1/16" flat balsa. With a sandpaper block, sand the leading, center spar and trailing edge to shape. Put the aileron hinges in place and cement well. Cover the wing with small pieces of Jap tissue t

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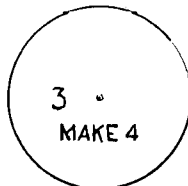
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The Famous C-D Fokker D-8 model in action. It may employ the dummy motor even but the possible danger of the nose being smashed in a bad crash is really not taking a chance on, so why not build a flying and exhibition nose?



Same as pattern #7 on face side of drawing



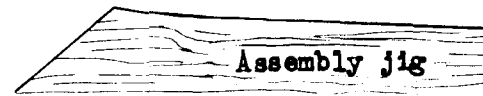
CELLULOID WASHER

Here is given a cross-section of a dummy motor that revolves with the propeller. For realism it can be painted a metal color by mixing one part black dope into two parts silver dope. The #5 circle may be of harder wood than balsa because it acts as a thrust bearing



Instrument board is cemented to fuselage after fuselage is assembled

Below is an assembly jig which is made of 1/8" flat balsa and used to align the wing to the fuselage in proper scale alignment.



Assembly jig



motor even for flying,
really not worth



is cemented to bulkhead
is assembled.

assembly jig which is cut of
and used in assembling
stage in order to get
alignment.



Cleveland, Ohio. U. S. A.

propellers although our model
worked best with the 7" size.

a smooth job. Doping may next be done. Now is the time for you to decide what kind of dope job is desired. A dry, well ventilated room of about 70° is best suited for doping. Stir the enamel dope with a hardwood stick or a loop of 1/16" dia. wire. (Never with a brush). If a nice average job is wanted, apply two coats of dope right over the Jap tissue but if a special high lustre job is wanted, dope the tissue first with light dope which is made by mixing 3 parts acetone or Anti-Blush thinner with one part paper cement. One coat is sufficient to pull the Jap tissue taut. Then give the surface two or three coats of colored Enamel-Dope. Over the Enamel-Dope, give 1 or 2 coats of paper cement. (In the kit, we supply a little more dope than is needed for the average nice job. The high lustre job is an optional feature and if wanted is an added expense. We tell you this because many "C-D" enthusiasts have written and asked how to put on a real "polished" job.) Use blue dope on the fuselage, landing gear

and struts. Cream is used on the wing, stabilizer, elevator, auxiliary wing and nose. If dope blushes, paint over the blushed parts with "Cleveland Anti-Blush". Assembling the wing must be done carefully. Below the photograph at right side is given an assembly jig which is carefully cut of 1/8" flat balsa. Cement the front bottom end to bulkhead #1 and the rear bottom to bulkhead #3. Then place the wing on top of the jig and put a drop of cement at the entering and trailing edges. Fit the 1/16x1/8" pine struts in place (they should already have been painted blue) and cement them solidly. When dry, cut the assembly jig out from between the wing and fuselage with a razor blade. Attach the wheels to the axle and cement the machine guns in place. Cut the windshield out of celluloid and cement in place. If a thin ink line (1/32" wide) is painted on the outline, the windshield will show up better. Attach the insignia to the model with paper cement. Control horns and other details may be attached if desired. Use 6 (or more) strands of 1/8" flat rubber put on in 3 individual loops. This will eliminate ruining the whole motor in case of breakage of only one strand. Do not wind, generally speaking, much over 125 turns by hand with an unstretched motor for each 1' length of motor (not strand). By using a winder, or removing the bearing button and stretching out the rubber, from 2-1/2 to 4 times as many turns may be stored. Since rubber life (uncontrollably) varies considerably, no definite number of turns may be given any motor. Experience alone, the best teacher.

Select a field with grass that is tall enough to have the model crash into it without damaging the model because you can never tell exactly how the first flights will work out. After the model is adjusted of course, you can even fly it in a large indoor place without serious damage. Put weights on the nose if the model stalls or climbs too steeply. Give it short hops first to get proper flight adjustments.